



NOTES:

- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 32"W X 84"H (RESIDENTIAL). PER AAMA HARDWARE LOAD TEST -85 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (RESIDENTIAL).
- FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
- Δ HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
3. SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
- Δ WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
- Δ WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
- Δ WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
7. REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
8. REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
9. SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
10. REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
11. SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

QTY.	PART NO.	DESCRIPTION	QTY.
1	5014.XX.XXX	OPER. ENCORE LH S DUAL ARM SHT	1
2	1261.4.XX	HDL/CVR. (LH) S ENCORE TANGD	1
3	146P1.XX	BRACKET, RH S STUD	1
4	12763.XX	TRACK/SLDR, MAXM DL ARM 11.75	1
5	14.05.00.XXX	HGE CSM UL TRK. NF	1
6	14.05.00.XXX	HGE CSM LL TRK. NF	1
7	14.75.00.XXX	HGE CSM UL ARM - REG EG 5P	1
8	14.75.00.XXX	HGE CSM LL ARM - REG EG 5P	1
9	24309	HINGE STOP	2
10	19240	SCREW 8X1 PH FH SWS Y2P (OPERATOR, TRACK, STUD BRACKET)	12
11	19110	SCREW 7X3/4 PH FH SWS Y2P	8
12	19195	SCREW 7X3/4 PH FU TTPA SS410	14
13	1200X	FOAM-TITE BULB SEAL	

